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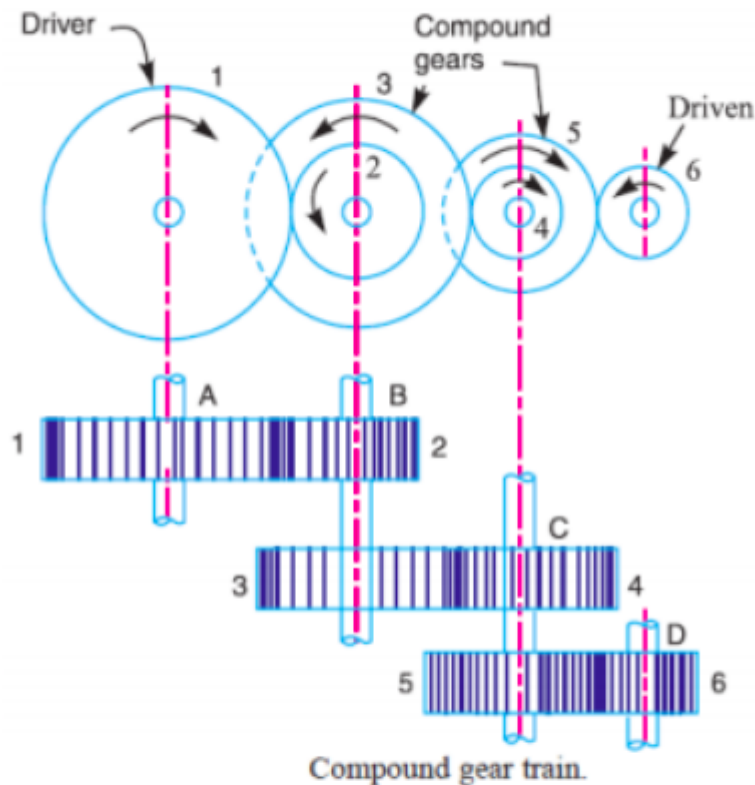
**Question:**

**Explain the compound gear train with neat sketch and write down the velocity ratio's equation.**

**Answer:**

## Compound gear train

When there are more than one gear on a shaft, as shown in Fig. below, it is called a compound train of gear.



In a compound train of gears, as shown in Fig., the gear 1 is the driving gear mounted on shaft A, gears 2 and 3 are compound gears which are mounted on shaft B. The gears 4 and 5 are also compound gears which are mounted on shaft C and the gear 6 is the driven gear mounted on shaft D.

Let  $N_1$  = Speed of driving gear 1,  $T_1$  = Number of teeth on driving gear 1,

$N_2, N_3, \dots, N_6$  = Speed of respective gears in r.p.m., and

$T_2, T_3, \dots, T_6$  = Number of teeth on respective gears.

Since gear 1 is in mesh with gear 2, therefore its speed ratio is

$$\frac{N_1}{N_2} = \frac{T_2}{T_1} \quad \dots(i)$$

Similarly, for gears 3 and 4, speed ratio is

$$\frac{N_3}{N_4} = \frac{T_4}{T_3} \quad \dots(ii)$$

and for gears 5 and 6, speed ratio is

$$\frac{N_5}{N_6} = \frac{T_6}{T_5} \quad \dots(iii)$$

The speed ratio of compound gear train is obtained by multiplying the equations (i), (ii) and (iii),

$$\begin{aligned} \therefore \frac{N_1}{N_2} \times \frac{N_3}{N_4} \times \frac{N_5}{N_6} &= \frac{T_2}{T_1} \times \frac{T_4}{T_3} \times \frac{T_6}{T_5} \\ \frac{N_1}{N_6} &= \frac{T_2 \times T_4 \times T_6}{T_1 \times T_3 \times T_5} \end{aligned}$$

Since gears 2 and 3 are mounted on one shaft  $B$ , therefore  $N_2 = N_3$ .

Similarly gears 4 and 5 are mounted on shaft  $C$ , therefore  $N_4 = N_5$ .

$$\begin{aligned} i.e. \text{ Speed ratio} &= \frac{\text{Speed of the first driver}}{\text{Speed of the last driven or follower}} \\ &= \frac{\text{Product of the number of teeth on the drivers}}{\text{Product of the number of teeth on the driven}} \end{aligned}$$

$$\begin{aligned} \text{and Train value} &= \frac{\text{Speed of the last driven or follower}}{\text{Speed of the first driver}} \\ &= \frac{\text{Product of the number of teeth on the drivers}}{\text{Product of the number of teeth on the driven}} \end{aligned}$$


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