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Chapter Name

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Examination: 2017 SUMMER

Question:

What is a cotter joint? State any four applications of a cotter joint? Why taper is provided on cotter joint?

Answer:

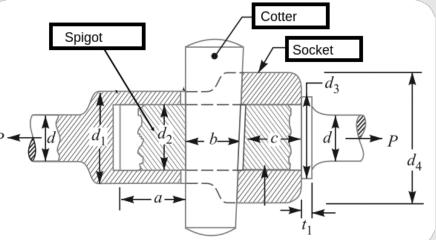
COTTER JOINT

Cotter Joint: " A cotter joint is temporary joint and used to connect two coaxial rods or bars which are subjected to axial tensile and or compressive forces." It consist of

1) spigot : It is the male part of the joint , it has a rectangular slot for passing the cotter through it. Spigot has a collar which rests against the socket end.

2) socket : It is the female part of the joint, it also has a rectangular slot for passing the cotter through it. It has a circular hole in which spigot fits.

3) cotter : is a wedge shaped piece of metal which actually connects two parts which are non rotating.



Cotter Joint Applications:

1) Lewis foundation bolt

2) connection of the piston rod to cross head of a reciprocating steam engine.

3) valve rod & its stem 4) piston rod to the trail end in an air pump.

5) Cycle pedal sprocket wheel.

Cotter joint taper why and how much?

Cotter is a flat wedge shaped metal piece which is used to connect two rods which transmit the force but without rotation. The force may be axial and of tensile or compressive nature. Cotter is fitted in the tapered slot and remains in its position because of wedge action. This happens because of taper. Because of taper,

i) It is simple to remove the cotter and dismantle the joint parts.

ii) Taper ensures tightness of the joint in operation and it prevents slackening of the parts.

Generally the value of taper on cotter is 1 in 48 to 1 in 24.

1 in 48 means that there will be reduction of 1 mm in size after the length of 48 mm, and 1 in 24 means there will be reduction in size of cotter by 1 mm after 24 mm.

Link to other chapters in machine design

http://mechdiploma.com/elements-machine-design-syllabus22564

Q 1a)(ii)

8

Que.No	Marks	
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		Question:
		Design a knuckle joint to transmit 150 KN. The design stresses may be taken as
		75 MPa in tension, 60 MPa in shear and 150 MPa in compression.
		Answer:
		Design of knuckle joint: Step 1) Diameter of Rod: d : =? Consider tensile failure of Rod 1.
		$P = \sigma t \times A$, 150 x 103 = 75 x $\pi/4$ xd2, d = 50.4 mm 52 mm (say)
		Using Imperial relations Diameter of Knuckle pin Outside
		$d_1 = d = 52 \mathrm{mm}$
		Outer diameter of eye, $d_2 = 2d = 2 \times 52 = 104 \text{ mm}$
		Diameter of knuckle pin head and collar,
		$d_3 = 1.5 d = 1.5 \times 52 = 78 \text{ mm}$
		Thickness of single eye or rod end,
		$t = 1.25 d = 1.25 \times 52 = 65 \text{ mm}$
		Thickness of fork, $t_1 = 0.75 d = 0.75 \times 52 = 39$ say 40 mm
		Thickness of pin head, $t_2 = 0.5 d = 0.5 \times 52 = 26 \text{ mm}$
		2. Failure of the knuckle pin in shear
		Since the knuckle pin is in double shear, therefore load (P),
		π
		$150 \times 10^3 = 2 \times \frac{\pi}{4} \times (d_1)^2 \tau = 2 \times \frac{\pi}{4} \times (52)^2 \tau = 4248 \tau$
		=150 x10 ³ /4248 =35.31 MPa
		* =150 x10*/4248 =35.31 MPa
		3. Failure of the single eye or rod end in tension
		The single eye or rod end may fail in tension due to the load. We know that load (P),
		$150 \times 10^3 = (d_2 - d_1)t \times \sigma_t = (104 - 52)65 \times \sigma_t = 3380 \sigma_t$
		$\sigma_{1} = 150 \times 10^{3}/3380 = 44.4 \text{ N/mm}^{2} = 44.4 \text{ MPa}$
Q 2 a)	8	4. Failure of the single eye or rod end in shearing
		The single eye or rod end may fail in shearing due to the load. We know that load (P),
		$150 \times 10^3 = (d_2 - d_1)t \times \tau = (104 - 52)65 \times \tau = 3380\tau$
		$\tau = 150 \times 10^3 / 3380 = 44.4 \text{N/mm}^2 = 44.4 \text{MPa}$
		5. Failure of the single eye or rod end in crushing
		The single eye or rod end may fail in crushing due to the load. We know that load (P),
		$150 \times 10^3 = d_1 \times t \times \sigma_e = 52 \times 65 \times \sigma_e = 3380 \sigma_e$
		in advance which have a
		6. Failure of the forked end in tension
		The forked end may fail in tension due to the load. We know that load (P),
		$150 \times 10^3 = (d_2 - d_1) 2 t_1 \times \sigma_t = (104 - 52) 2 \times 40 \times \sigma_t = 4160 \sigma_t$
		\therefore $\sigma_{\rm r} = 150 \times 10^3 / 4160 = 36 \text{N/mm}^2 = 36 \text{MPa}$
		$\cdots \qquad \qquad$
		7. Failure of the forked end in shear
		The forked end may fail in shearing due to the load. We know that load (P),
		$150 \times 10^3 = (d_2 - d_1) 2 t_1 \times \tau = (104 - 52) 2 \times 40 \times \tau = 4160 \tau$
		$\tau = 150 \times 10^{3}/4160 = 36 \text{N/mm}^2 = 36 \text{MPa}$
		8. Failure of the forked end in crushing
		The forked end may fail in crushing due to the load. We know that load (P),
		$150 \times 10^3 = d_1 \times 2t_1 \times \sigma_c = 52 \times 2 \times 40 \times \sigma_c = 4160 \sigma_c$
		$\sigma_c = 150 \times 10^3 / 4180 = 36 \mathrm{MPa}$
		From above, we see that the induced stresses are less than the given design stresses, therefore

Que.No	Marks	
		Question: Why are bushes of softer material inserted in the eyes of levers?
		Answer:
		Explain with neat sketches and equations. How the screw spindle and nut of a screw jack is designed.
Q 2c)(i)	8	the forces acting on the boss of lever & the pin are equal & opposite .There is a relative motion between the pin & the lever and bearing pressure becomes design criteria. The projected area of the pin is d1 x l1therefore Reaction $R = P$ (d1 x l1). A softer material like phosphorous bronze bush with 3 mm thick is fitted in eyes to reduce the friction. & bear a bearing pressure upto5 to 10 N/mm2. Bushes are cheaper and can be easily replaceable.

Question:

Design a foot brake lever from the following data: Length of lever from C.G. of the spindle to the point of application of the load = 1 meter. Max. load on the foot plate = 800 N Overhang from the nearest bearing = 100 mm Permissible tensile and shear stress = 70 MPa.

Answer:

Methods of reducing stress concentration in cylindrical members with holes . Stress concentration can be reduced in cylindrical members with holes by providing additional holes in vicinity of holes as shown in fig. (ii). Fig (i) Showing cylindrical member with hole at center having stress line in disturb manner at vicinity of hole and component will fail at hole so for fig (i) ,stress concentration is more . fig. (ii) members shoulder having additional hole in vicinity of hole and therefore stress line maintain spacing between them so here stress concentration is less. Design of foot lever : Given data: L=1 m =1000 mm , P=800 N , $\sigma t = 70 \text{ N/mm2}$, T =70 N/mm2 , Assume B=3t Step 1) Considering shaft is under pure torsion , therefore

 $T = \frac{\pi}{16} x d^3 x \tau$

But Twisting Moment on shaft

T= P X L = 800 X 1000 = 800 X 10³ 800 X 10³ = $\frac{\pi}{16} x d^3 x70$

d = 38.75 mm \cong 40 mm (say)

Step 2) Using the imperical relation fix the other dimensions

 $\begin{array}{l} d_2 = 1.6 \ d = 1 \ .6 \ x \ 40 = 64 \ mm, \\ t_2 = 0.3 \ X \ d = 0.3 \ x \ 40 = 12 \ mm, \\ l_2 = 1.25 \ x \ d = 50 \ mm, \ l = 2 \ x \ l_2 = 100 \ mm \end{array}$

Q3b)

4

Step 3) Considering shaft supported at center of bearing under combined twisting & bending moment.

 $M=P X I = 800 x 100 = 80 x 10^3 N-mm$

 $T = P X L = 800 X 1000 = 800 X 10^3$ N-mm

Equivalents twisting moments

 $Te_{=}\sqrt{M^{2} + T^{2}}_{=}\sqrt{(80 \times 10^{3})^{2} + (800 \times 10^{3})^{2}}_{=} 804 \times 10^{3}N - mm$ Also , Equivalents twisting moments

 $Te = \frac{\pi}{16} x d1^3 x \tau_{max}$

804 X $10^3 = \frac{\pi}{16} x d1^3 x 70$, **d_{1 =} 38.81 mm** \cong 44 mm

(assume diameter more than 40 mm)

Step 4) Design of key : Consider Key is rectangular

W= d/4 =40/4 = 10mm t = d/6 =40/6 =6.67 mm

$$T = W x \ l \ x \tau x \ \frac{d}{2}$$

800 X **10**³ = 10 x l x70 x $\frac{40}{2}$

l = 57.14 mm

Length of key l may be taken as boss length l2 = 50 mm-

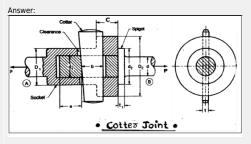
Step 5) Considering bending failure of lever, we can determine cross section of lever.

Examination: 2017 WINTER

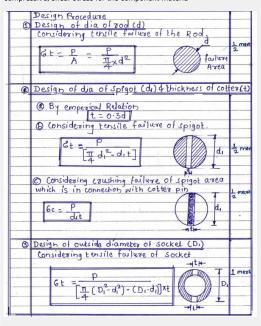
Que.No	Marks	
		Question: Give two applications of knuckle joint.
Q1f)	2	Answer: (i) A knuckle joint is used to connect two rods which are under the action of tensile loads. However, if the joint is guided, the rods may support a compressive load. (ii) Its use may be found in the link of a cycle chain, tie rod joint of roof truss, valve rod joint with eccentric rod, pump rod joint, tension link in bridge structure and lever and rod connections of various types.

Ouestion:

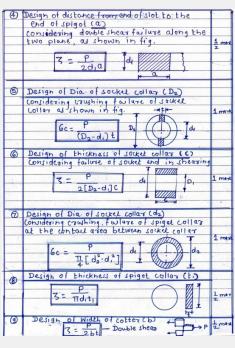
Explain various failures to be considered in designing a cotter joint along with the necessary sketches and strength equations.



It consist of 3 elements: i. Socket ii. Spigot iii. Cotter Where, d= End diameter of rod d1= Diameter of spigot/Inside diameter of socket d2= Diameter of spigot collar D1= Outer diameter of socket D2= Diameter of socket collar C=Thickness of socket collar t1= Thickness of spigot collar t= thickness of cotter b= Mean width of cotter a= Distance of end of slot to the end of spigot P= Axial tensile/compressive force σt , σc , τ = Permissible tensile, compressive, shear stress for the component materia



Q2a) 8



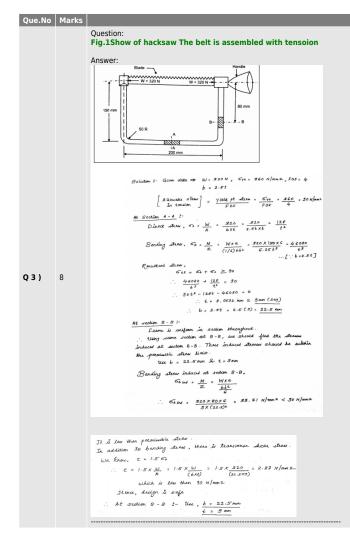
In practice, sometimes the following proportions in terms of the diameter of the rod (d), are used when all components of the cotter joint are made of steel.

$d_1 = 1.21 d;$	$d_2 = 1.5 d;$
$D_1 = 1.75 d;$	$D_2 = 2.4 d;$

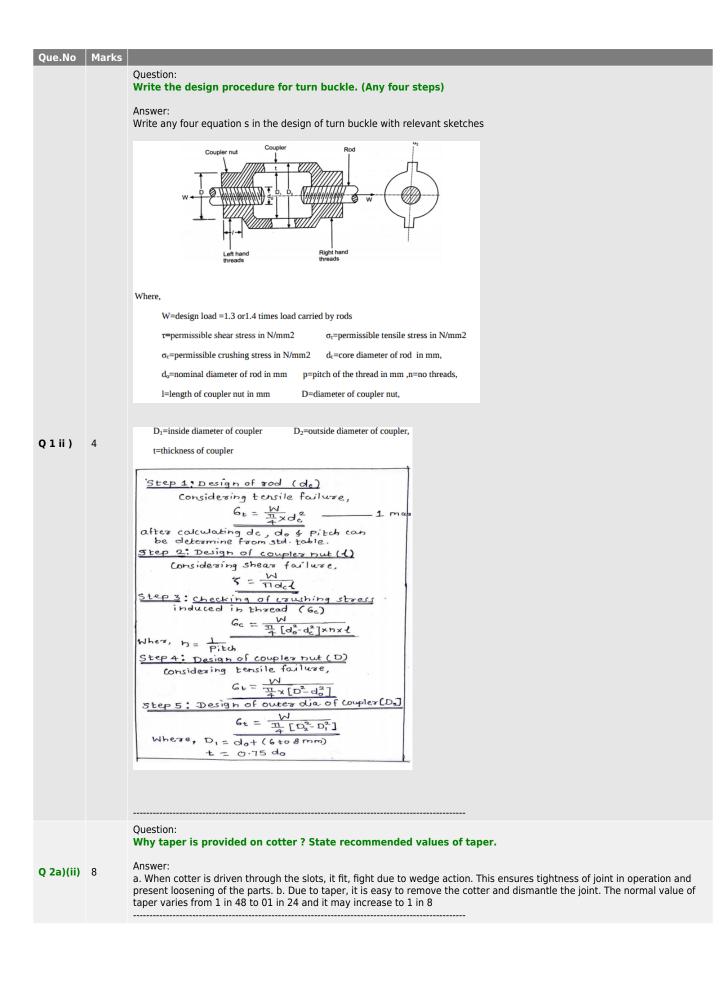
t = 0.3 d; t = 0.45 d; t = 0.45 d; a = c = 0.75 d

 $t_1 = 0.45 d;$ a = c = 0.75 d

Knowing the dimensions, the various stresses induced in the components are calculated and ensured that all are within the permissible limits.

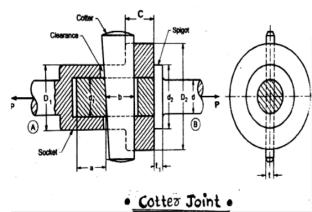


Examination: 2016 SUMMER

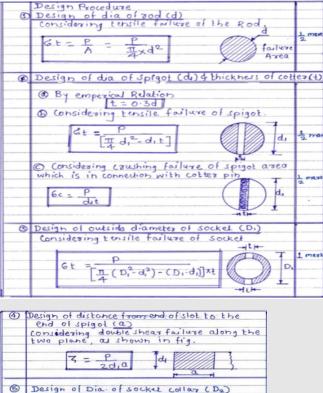


Question: Draw neat sketch showing the details of cotter joint. State strength equations for each component with suitable failure cross-sectional area.

Answer:

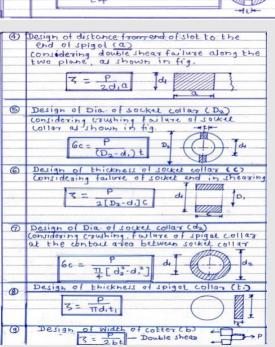


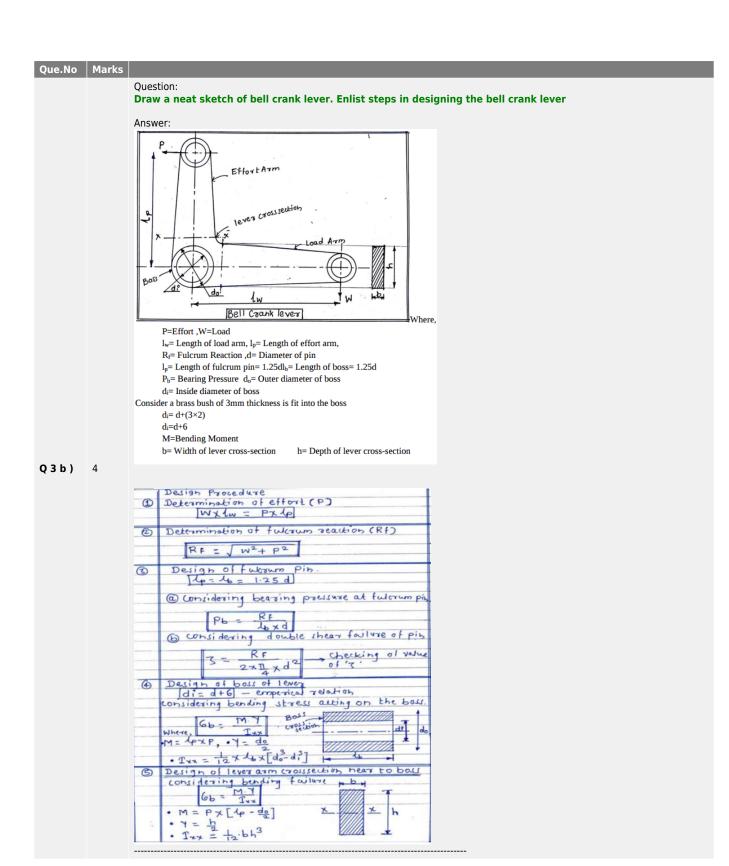
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Q 2 b)

8





Examination: 2016 WINTER

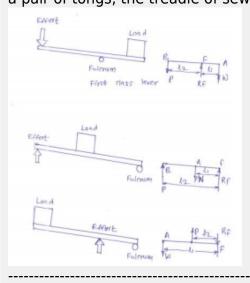
Que.No	Marks	
		Question: Write the design procedure of knuckle joint.
		Answer: Design of Knuckle joint Failure of rod in tension Rod may fail in tension due to tensile load
		Tensile strength of rod , $P = \frac{\pi}{4} x d^2 x \sigma_t$
		From this equation diameter of rod may obtained
		Diameter of knuckle pin in shearing
		Since the pin is in double shear, Shearing strength of pin $P = \frac{\pi}{4} x d1^2 x \sigma_t$
		Value of d_1 can be found here d_1 =d
Q 1a)(ii)	4	Fix the dimensions using empirical relations;
		Dia. Of pin = d_1 =d
		Outer dia. Of single or double eye = d_2 =2d
		Dia. Of knuckle pin head and collar $=d_3 = 1.5d$
		Thickness of single eye = $t = 1.25d$
		Thickness of fork $=t_1 = 0.75d$
		Thickness of collar pin $=t_2 = 0.5d$
		Checking the failure of single eye in tension
		$\sigma_t = p/(d_2 - d_1) \ge t$
		Checking the failure of single eye in crushing
		$\sigma_{ck} = p/d_1 x t$
		Checking the failure of single eye in shear
		$\tau = p/(d_2-d_1) \ge t$
		Checking the failure of double eye in tension
		$\sigma_t = p/2(d_2 - d_1) \ge t_1$
		Checking the failure of double eye in crushing
		$\sigma_c = p/2d_1 \ge t_1$ Checking the failure of double eye in shear
		$\tau = p/2(d_2 - d_1) \ge t_1$

Question:

Explain with the help of neat sketches three basic types of lever. State one application of each type.

Answer:

In the first type of levers, the fulcrum is in between the load and effort. In this case, the effort arm is greater than load arm, therefore M.A. obtained is more than 1 Application: Bell crank levers used in railway signaling arrangement, rocker arm in I.C. Engines , handle of a hand pump, hand wheel of a punching press, beam of a balance, foot lever (any 1) In the second type of levers, the load is in between the fulcrum and effort. In this case, the effort arm is more than the load arm, therefore M.A. is more than 1. Application: levers of loaded safety valves, wheel barrow, nut cracker (any1) In the third type of levers, the effort is in between the fulcrum and load. Since the effort arm, in this case, is less than the load arm, therefore M.A. is less than 1 Application: a pair of tongs, the treadle of sewing machine



Q2a) 8

Que.No	Marks			
Que.No	8	Question: Explain with the help of neat sketches, the design procedure of a square sunk key Answer: $\begin{array}{c} \hline \\ \hline $		
		w/t = $\sigma_c/2 \tau$ as, w = t therefore $\sigma_c=2\tau$		
Q 2c)(ii)	8	Question: State two applications each of cotter joint and knuckle joint. Answer: Applications of cotter joint: cotter foundation bolt, big end of the connecting rod of a steam engine, joining piston rod with cross head, joining two rods with a pipe Applications of knuckle joint: link of bicycle chain, tie bar of roof truss, link of suspension bridge, valve mechanism, fulcrum of lever, joint for rail shifting mechanism		

Que.No	Marks					
		uestion: esign single cotter joint to transmit 200 kN. Allowable stresses or the material are 75 MPa in tension and 50 MPa in shear. nswer: iven : Load 200 KN= 200000N =75 MPa, τ = 50 MPa (1) Dia of rod P= $\pi/4 \text{ xd}^2 \text{ x ot}$ $200000 = 0.7854 \text{ xd}^2 \text{ x 75}$ d = 58.27mm say 60 mm failure of spigot in tension across the slot p= $\pi/4 (d_2)^2 \cdot d_2 \text{ xt}$ 200000 = 0.7854 xd2xd2 – d2x d2/4, t= $d_2/4 = 60/4 = 15$ D ₂ ² = 200000/(0.7854 - 0.25) x 75 D ₂ = 70.58mm Failure of spigot end in shear, P = 2Xaxd2x6s 200000 = 2xax70.58x 50 a = 28.33mm Failure of spigot collar in shear P= $\pi d_2x \text{ tl x } \tau$ 200000 = 3.142x 70.58x tl x 50 tl = 18.03mm failure of socket in tension across the slot, P = $\pi/4(d^2r-d^2r_2)$ - (dr-d2)x t x σ_t $d_1xd_1 - 19.09d1 - 7028.85 = 0$ solving by quadratic eq. method				
		failure of socket in tension across the slot, $P = \pi/4(d^2_1 - d^2_2) - (d_1 - d_2)x$ t x $\overline{\sigma}_t$				
		solving by quadratic eq. method d ₁ = - (19.09)+- (-19,09x19.09- 4 x1x 7028.85)1/2/2 d ₁ =84.925mm				
		failure of cotter in shearing P= 2xbxtxt 200000= 2xbx15x50 b =133.33mm				

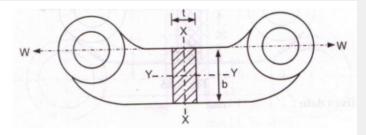
Examination: 2015 WINTER

Que.No	Marks				
		Question: Differentiate between Knuckle joint and Cotter joint. (any four points of difference) Answer:			
		Sr.No	Knuckle Joint	Cotter Joint	
		1	Can take only tensile load	Can take tensile & compressive load	
Q 1a)(ii)	4	2	Can permit angular movement between rods	Cannot permit angular movement	
		3	Subjected to bearing failure	Not subjected to bearing failure	
		4	No taper or clearance provided	taper or clearance provided	
		5	Application: tie bar, links of bicycle chain, joint for rail shifting mechanism	Application: cotter foundation bolt, joining two rods with a pipe, joining piston rod with c/s head	

Question:

Design an offset link for a load of 1000 N. Maximum permissible stress in tension for link material is 60 N/mm2. Assume b = 3t for rectangular cross section of the link.

Answer:



Step I: Direct Stress: $\sigma d = \frac{W}{A} = \frac{1000}{b X t} = \frac{1000}{3t X t}$

$$\sigma d = = \frac{1000}{3t^2}$$

•••••

Step II: Bending Stress:

Q 3 b) 4

$$\sigma b = \frac{M}{Zyy} = \frac{WXe}{\frac{1}{6} \cdot t \cdot b^2} = \frac{1000 \ X \frac{B}{2}}{\frac{1}{6} \cdot t \cdot b(3t)^2}$$

$$\frac{1000 \ X \ 3t \ X \ 6}{\sigma b} = \frac{1000 \ X \ 3t \ X \ 6}{\sigma b} = \frac{1000 \ t^2}{\frac{1}{2} \cdot t \cdot 9 \cdot t^2}$$

$$\sigma b = \frac{1000}{t^2}$$
Step III: Total Stress: $\sigma t = \sigma d + \sigma b$

$$60 = \frac{1000}{3t^2} + \frac{1000}{t^2}$$

$$60 = \frac{3000 + 1000}{3t^2}$$

$$3t^2 = \frac{4000}{60}$$

$$t = 4.71 \ \text{mm}$$

$$b = 3 \ t = 3 \ x \ 4.71 = 14.14 \ \text{mm}$$